

Date: Wednesday, 7/4/2007 3:50:02 PM
 User: Eric Charbonneau

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : RUBBER SEAL

Job Number : 33302

Estimate Number : 12514

P.O. Number : N/A

This Issue : 7/4/2007

S.O. No. : N/A

Prsht Rev. : NC

First Issue : N/A

Previous Run : 32194

Written By : *07.07.12*

Checked & Approved By :

Comment : Est Rev:A New Issue 06-08-29 EC

Part Number : D35261

Drawing Number : UNDER REVIEW

Project Number : N/A

Drawing Revision : N/A

Material : N/A

Due Date : 7/11/2007

PROTOTYPE

Qty: 2 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0 D35551

U CHANNEL

CERTIFICATE OF CONFORMITY
REQUIRED

Comment: Qty.: 1.3440 f(s)/Unit Total : 1.3440 f(s)

2.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

-Cut trim as per dwg D3526

B 32209

mf 07-07-11 (2)

3.0 QC5

INSPECT WORK TO CURRENT STEP
END NOT CUT TO CORRECT ANGLE BUT
PART FUNCTIONS OK

CB 07.07.11

ENGINEERING
APPROVAL*07.07.16*

Comment: INSPECT WORK TO CURRENT STEP

4.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

FOR ENGINEERING USE ONLY

Location: _____

07.07.18

5.0 QC21

FINAL INSPECTION/W/O RELEASE

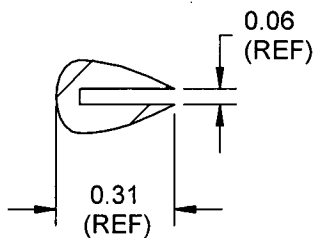
*07.07.19*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

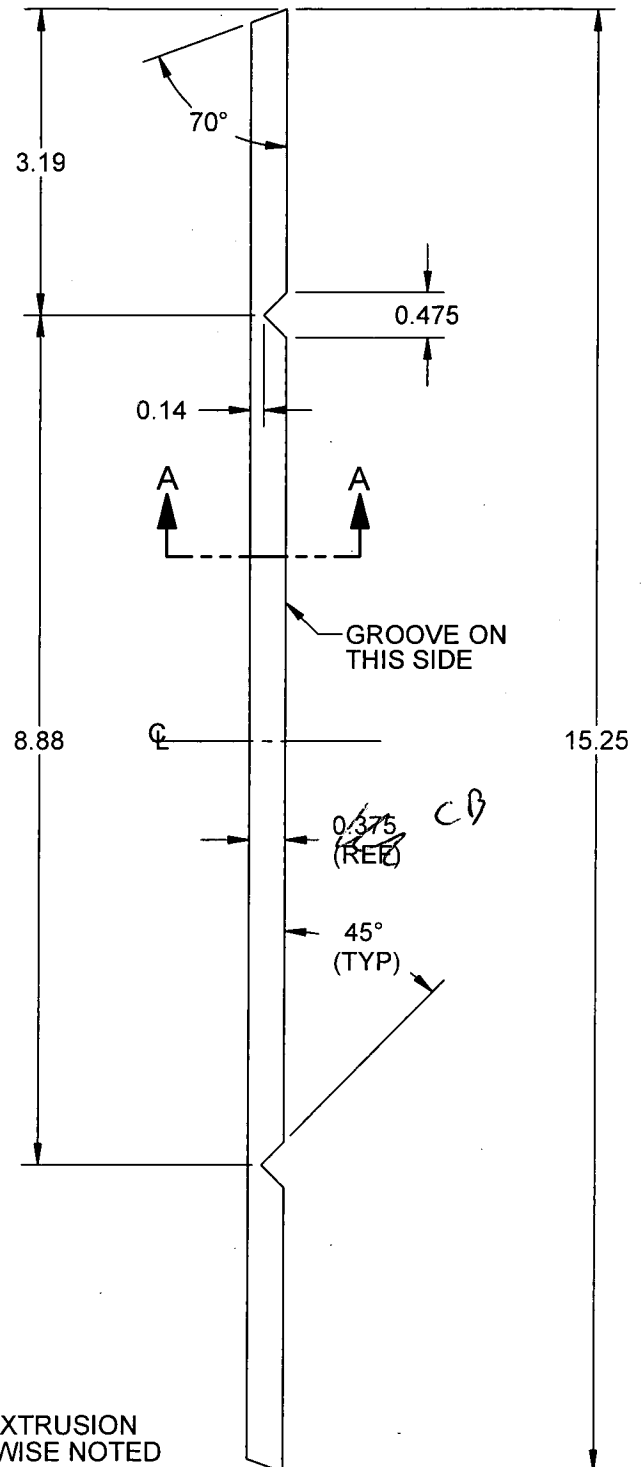
*07.07.12*

DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED	DRAWING NO. D3526	REV. A SHEET 1 OF 1
DATE 07.06.20		TITLE RUBBER SEAL	SCALE 1:2
REV A	DATE 07.06.20	DESCRIPTION NEW ISSUE	



SECTION A-A
SCALE 2:1

D3526-1 RUBBER SEAL

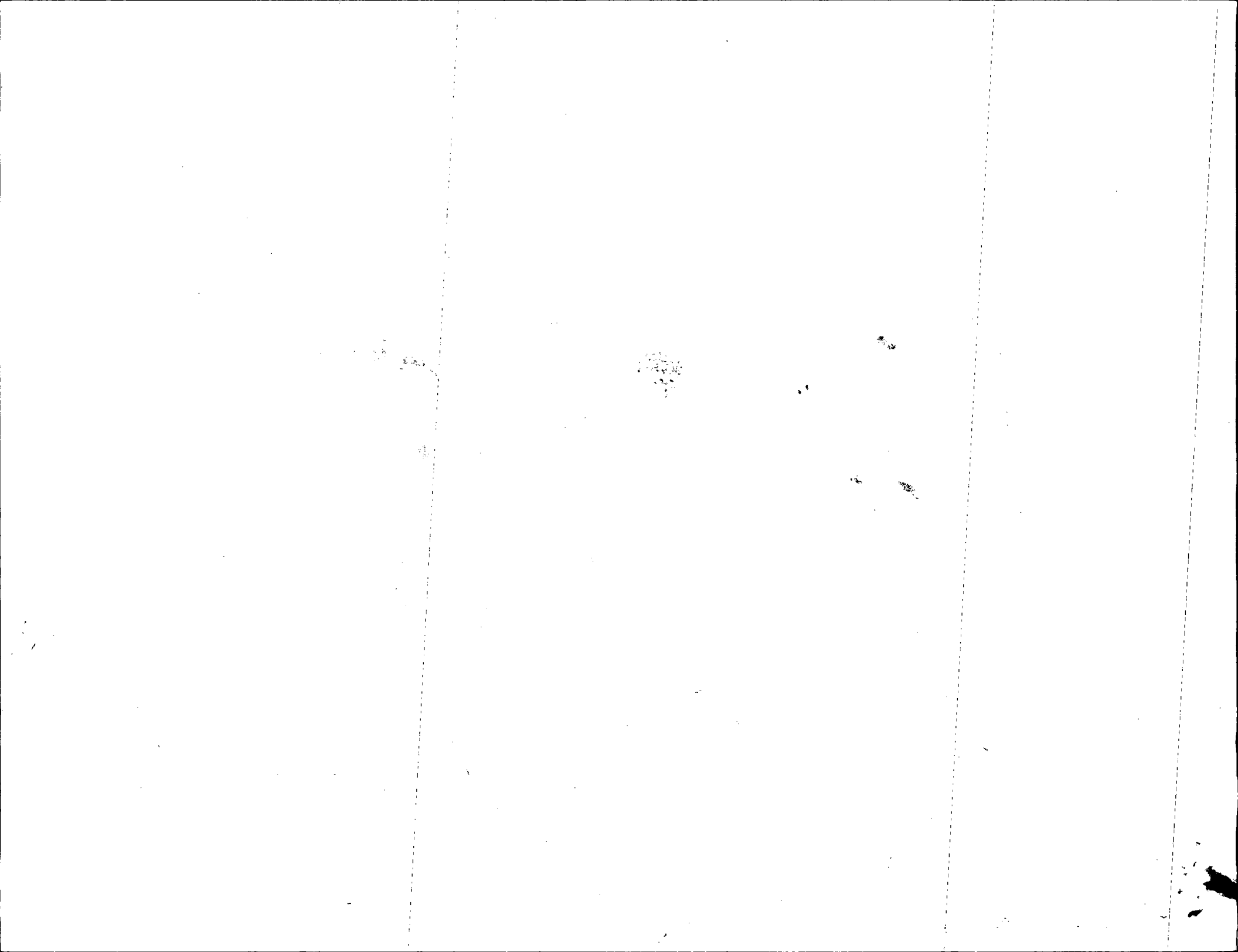


NOTES:

- 1) MATERIAL: MAKE FROM D3555-1-YYY.YY U-CHANNEL EXTRUSION
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 4) PART SYMMETRIC ABOUT ϕ

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Date: Thursday, 5/3/2007 11:39:37 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : U-CHANNEL EXTRUSION
Job Number : 32209	
Estimate Number : 12836	
P.O. Number : N/A	
This Issue : 5/3/2007 S.O. No. : N/A	Part Number : D35551
Prsht Rev. : NC	Drawing Number : D3555 UNDER REVIEW CB
First Issue : N/A	Project Number : N/A 07.05.04
Previous Run : N/A	Drawing Revision : U/R
Written By : <u> </u>	Material : N/A
Checked & Approved By : <u> </u>	Due Date : 5/28/2007
Comment : Est: A 07.04.17 New issue EC	Qty: <u>50</u> Um: Each

Additional Product

Job Number:

Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING

Comment: Issue P/O: 3765

Purchase Part Number: 42558 825-350 CB

Supplier: Aviat Spaceraur

Certificate of conformity is required

07.05.09

2.0 PACKAGING 1 PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Receive and Inspect for transit damage

Ensure material release note is attached

3.0 QC6 DIMENSIONAL CHECK

Comment: DIMENSIONAL CHECK

4.0 PACKAGING 1 PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

5.0 QC21 FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

INDUSTRIAL INC.
NTARES DRIVE

** PACKING SLIP **

Order # 1222099.00

Order Date 05/14/07

LAN, ONTARIO K2E 7Z1
TEL (613) 723-8800 FAX (613) 723-8806

Page 1 of 1

Sold To: DART AEROSPACE LTD.
1270 ABERDEEN STREET

Ship To: DART AEROSPACE LTD.
1270 ABERDEEN STREET

* Reprint

HAWKESBURY, ON
K6A 1K7

HAWKESBURY, ON
K6A 1K7

Cust Phone #		Warehouse		F.O.B.		Taken By	
(613) 632-5200		OTTAWA		DEST		Sylvie ext222	
Cust #	Customer P/O #	Required	Orig Order	Slsm	Ship Via	Terms	
05168	3765	05/15/07	1222099.00	PL	DICOM	NET 30	
Ln#	Bin #	Order UM	Ship	B/O Product	Description		
1 *		3 EA	3	1X1	SO 103-889 3/4" 2FL CARB ENDMILL		
2 *		2 EA	2	1X1	SO 125-303 3/8X1/8 45DEG DOVETAIL		
4 *		50 C	50	1X100	SP 825-350 NEOPRENE STRIP		
***50-FOOT ROLL							
5 *		1 EA	1	1X1	KEO E05SCLPL18 KWH BAR 1152723		
6	030135	4 EA	4	PTD-097601	COMB DRILL/CTSK 76HA #1 1/8		
7	030135	4 EA	4	PTD-097602	COMB DRILL/CTSK 76HA #2 3/16		
8	030135	4 EA	4	PTD-097603	COMB DRILL/CTSK 76HA #3 1/4		
9	030135	4 EA	4	PTD-097604	COMB DRILL/CTSK 76HA #4 5/16		
10	CAB705	3 EA	1	2 SGS-34625	SER 47S 1/2 REG ALUM CUTTER S-CARB		
11	050225	5 EA	5	PTD-030208	R15GT JOBBER DRILL H TIN		
12	050225	5 EA	5	PTD-030209	R15GT JOBBER DRILL I TIN		

PLEASE NOTE:

1. NO RETURNS WITHOUT PRIOR AUTHORIZATION
 2. ALL SHORTAGE CLAIMS MUST BE WITHIN 10 DAYS
 3. BO CODE: BO = QTY NOT SHIPPED IS BACK-ORDERED
- CL= QTY NOT SHIPPED WAS CANCELLED
SC= ITEM CONSIDERED COMPLETE - NO B/O CREATED

FILL

PACK

DATE 05/15/07

Printed on 2007-05-15 at 11:04